



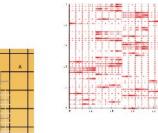


### Gwyscan - library for smart scanning paths in SPM

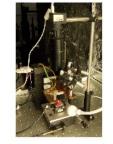
Petr Klapetek, Andrew Yacoot, Petr Grolich, Miroslav Valtr, David Nečas

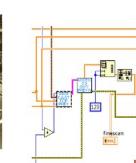
Czech Metrology Institute, Brno, Czech Republic Natonal Physical Laboratory, Teddington, Middlesex, UK CEITEC, Masaryk University, Brno, Czech Republic

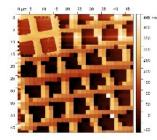
















Speed is still big problem in most of the SPM systems, either custom built or commercial:

#### See the advertisements:

World's fastest AFM Highest resolution fast scanning AFM Ultra speed AFM





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There are two areas where this issue is really critical:

Large area measurements: measurements over millimeter areas with nanometer resolution, amount of data collected and also maximum speed of probe are limits.

**Metrology SPMs:** measurements with a lot of sensors, stopping in every point, Tradeoff between averaging and drift solved by better materials and even more sensors.





Reduction of time necessary for scanning? Reduction of amount of data to save?

 $\rightarrow$  adaptive scanning

By adaptive scanning we can collect only what we really need.

Conventional AFM data	General XYZ data
$Z_{00} Z_{01} Z_{02} Z_{03} \dots$	$x_{0} y_{0} z_{0a} z_{0b} \dots t_{0}$
$Z_{10} \ Z_{11} \ Z_{12} \ Z_{13} \ \dots$	$x_{1} y_{1} z_{1a} z_{1b} \dots t_{1}$
$Z_{20} Z_{21} Z_{22} Z_{23} \dots$	$x_{2} y_{2} z_{2a} z_{2b} \dots t_{2}$

Conventional approach is however much simpler to handle and implement:

- fast visualisation
- many tools to process and evaluate the data





#### What do we need?

A software library with everything you need to build SPM with more complex scanning paths and general XYZ data as primary type of stored information.

**Creating scan path** for SPM, with different levels of complexity, user selections or automated path estimation.

Rendering **preview in conventional raster regime** to enable interaction with user during measurements.

Easy **saving data in Gwyddion compatible formats** - .gwy for any complex data including raster preview and .gxyzf for the simple XYZ data.

**Support in Gwyddion** for loading and managing the XYZ data and further processing them.

All this being **simple and compatible** with as many instruments as possible.





#### Primary implementation is in C

as a dynamically linked library it can be interfaced from any language or environment.

Basic function types: create\_scan\_path\_...

refine\_path\_...

preview\_...

save\_gwyddion\_...

Saving data is based on much more general **Gwyfile library** developed by David Nečas: http://libgwyfile.sourceforge.net

9				Gwyscan Library: Create Scan Path - Mozilla Firefox	• -		χ
8	•	⇒	G	lib:///home/yeti/Projects/Gwyddion/libgwyscan/lib/doc/html/group_GwyscanCreate.html		] ,	
G۷	NYSC	AND	LL_A	Pl int gwyscan_create_path_spiral ( double * xypos,			
				int n,			
				double xreal,			
				double yreal,			
				double xoffset,			
				double yoffset			
				)			
_							

Creates spiral scan path incscribed to a rectangle on progressive resolutions.

The function creates Archimede's spiral path. The spiral is sampled uniformly with a step that is chosen automatically to obtain approximately equal resolutions in the radial and tangential directions. The path always has exactly the requested number of points and it is inscribed to the rectangle, which should be preferrably a square.

If you pass NULL for xypos the function then just calculates and returns the number of positions in the path (n). This is the recommended way of finding out how large xypos array you need to create. Note that each position has two coordinates so you must allocate xypos as array with 2\*n elements.

#### Parameters

xypos is an allocated array of xy positions to fill. Pass NULL to just calculate number of positions.

n is the number of points the spiral should have

xreal is a requested physical range of the scan in x direction, in meters.

yreal is a requested physical range of the scan in y direction, in meters.

xoffset is a requested offset of the scan in x direction, in meters.

yoffset is a requested offset of the scan in y direction, in meters.

#### Returns

number of set elements or number of element to allocate if xypos is NULL.

#### Examples:

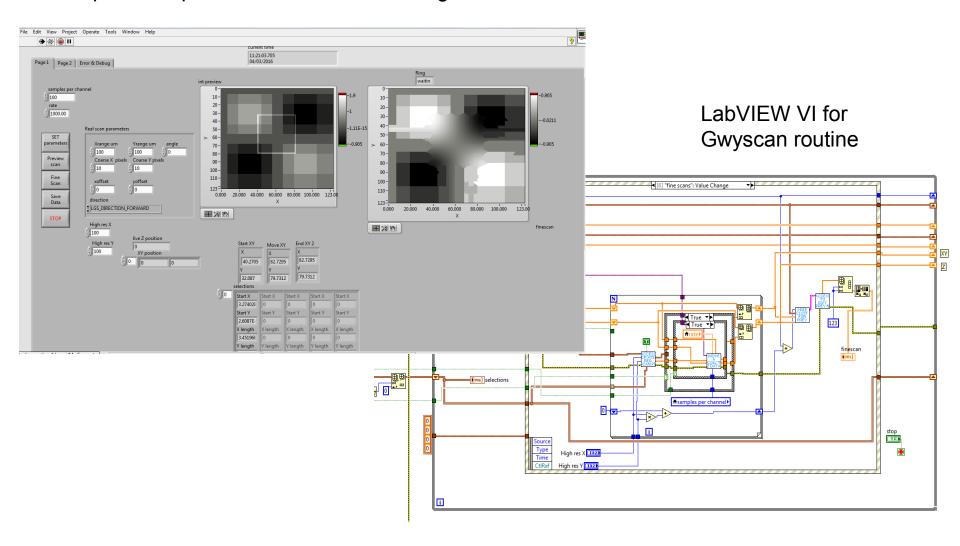
create\_path\_spiral.c.

GWYSCANDLL\_API int gwyscan\_create\_path\_wichmann\_profiles ( double \* xypos,



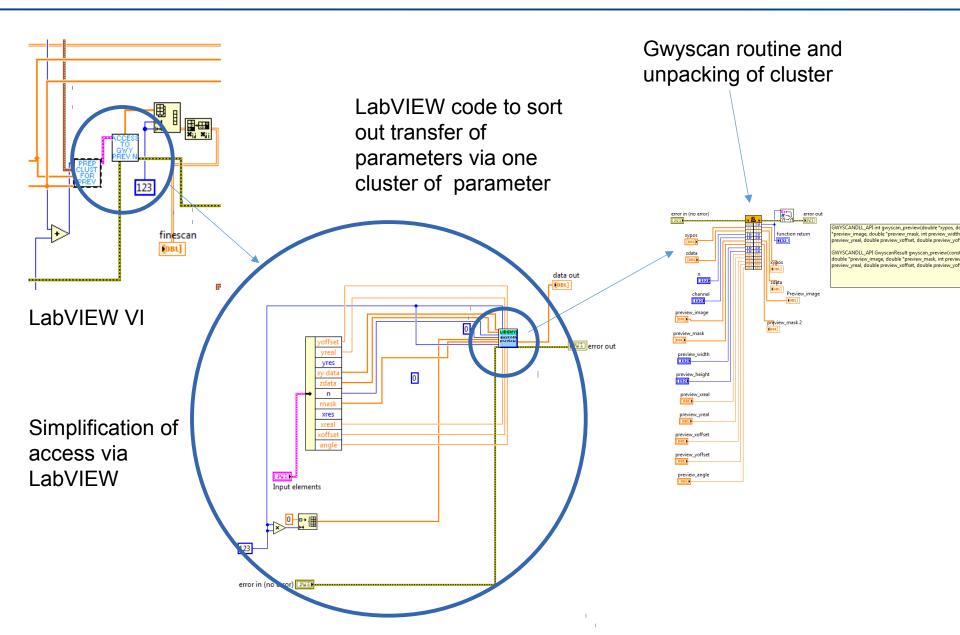


Envelope for using the library within **Labview environment**, as a dynamically linked library. Example: front panel and code for scanning











## **Experimental details**



Simple AFM built from scratch for testing the routines on a independent system:

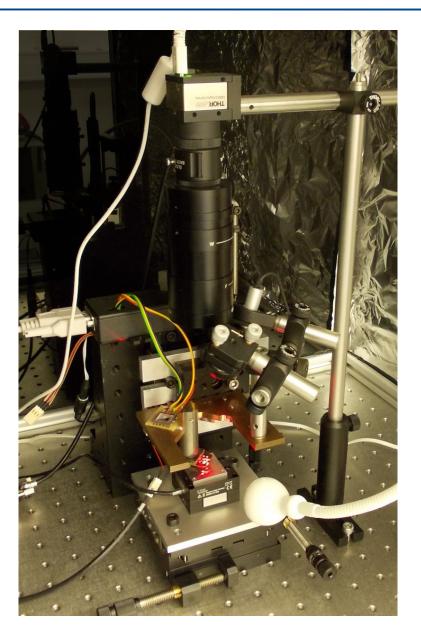
- PI stage (100x100 um)
- custom built head
- analog feedback

### Splitting of hardware part and user interface.

AFM is controlled by simple command line software acting as **server**. It can do only few commands:

- move table
- approach/retract
- report actual readings

**Client**, connected via TCP socket, controls the scanning process.







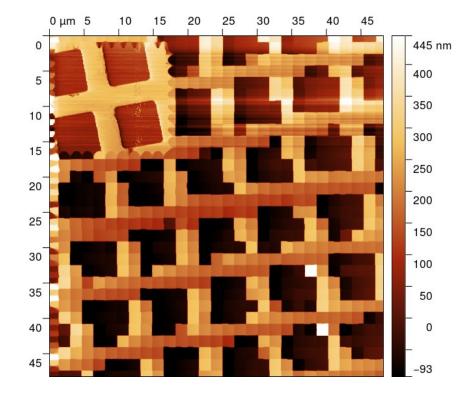
Client can be written in any programming language supporting network communication.

Benefits of the system:

- simple design and operation

- independent on any previous HW and SW solution (e.g. NPL or CMI metrology SPM)

- observable drift even on samples with pronounced topography: good for benchmarking





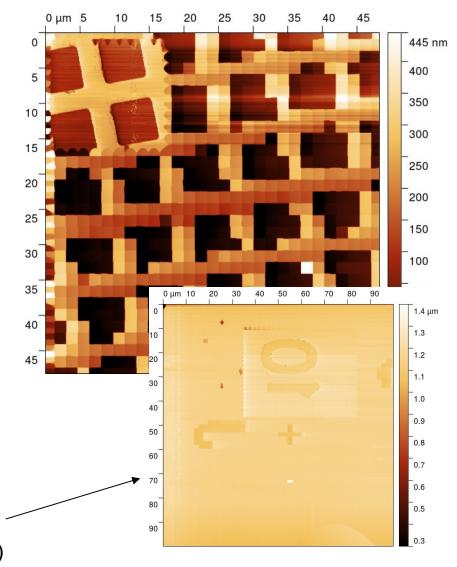


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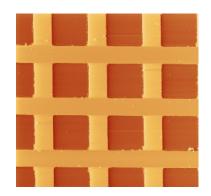


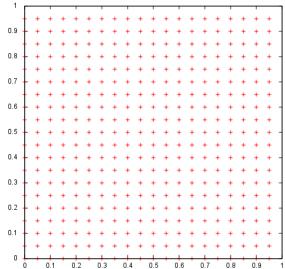
## Scanning paths

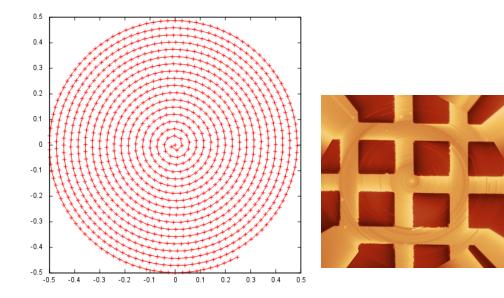


#### Regular scan path

- conventional approach
- one or bidirectional
- top-down or successively refined







#### Spiral scan path

- used in some high-speed systems
- harmonic piezo movement

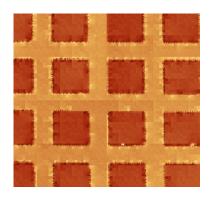


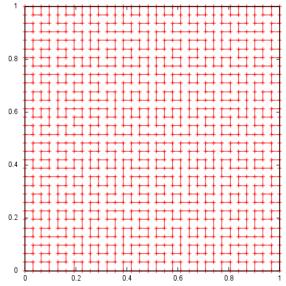
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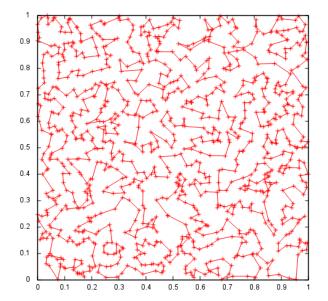


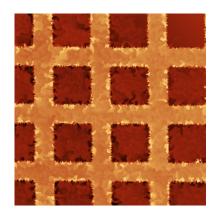
#### Space filling curve scan path:

- no fast and slow scanning axis
- can be successively refined









#### Random scan path

- randomly placed points
- traveling salesman problem

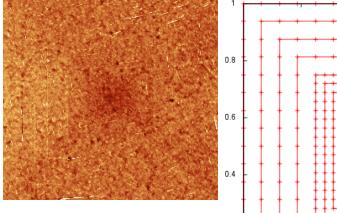


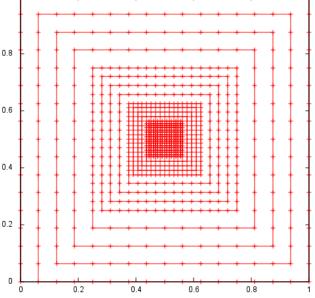
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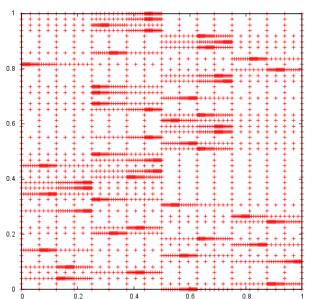


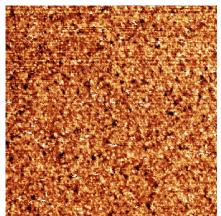
#### 2D octave scan path

- for 2D statistical analysis
- multiple levels of refinement
- reduced fast/slow scan axis effect
- to be used e.g. with 2D FFT









### 1D octave scan path

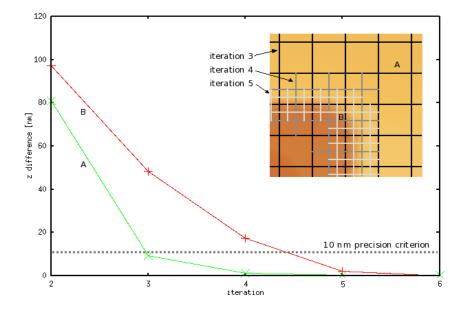
- for 1D statistical analysis
- better coverage of refined areas with randomised positions
- to be used e.g. with 1D FFT

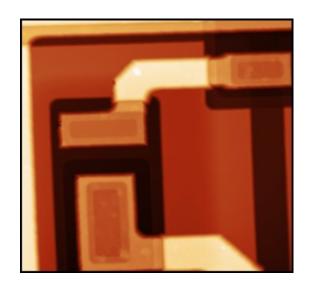


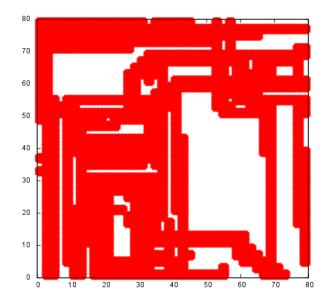


#### Threshold path refinement

- two previous measurements at coarse and finer level
- search for areas where the **refinement led to new information**
- further refinement in these areas







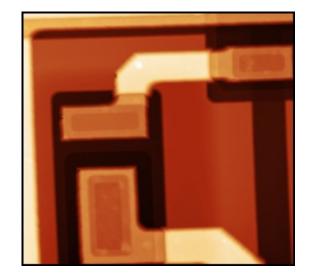


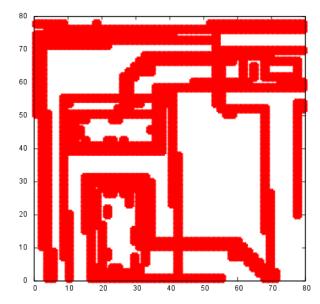
# Refined scanning paths



#### Local variation path refinement

- one previous measurement at coarse level
- search for areas where **local value of surface roughness (Sq) is bigger than a threshold** value
- further refinement in these areas





#### User selection path refinement

- user draws a selection on a preview to be refined





#### Drift becomes more visible on most of the data:

However, it exists also on regular data. More visible = easier to distinguish.





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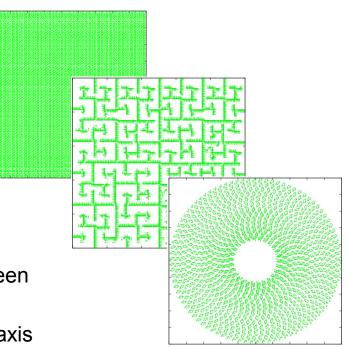
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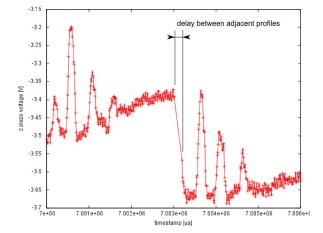
### Procedure for drift estimation and correction:

- find all the neighbor or identical pixels measured in significantly different time
- estimate the x, y, and z drift to minimize differences between z values at these pixels:
  - create model of the drift dependence on time for every axis
  - evaluate the sum of squared differences
  - modify the model of the drift

The same algorithm can be used both for single and repeated measurements, and is independent on scanning path.

Key idea: use timestamp for fitting the drift dependences

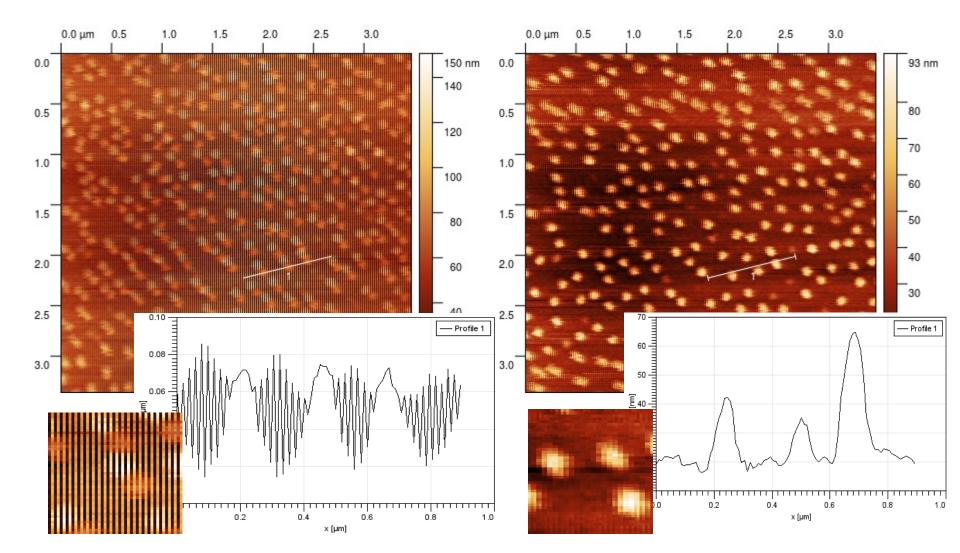








#### Drift correction in practice: linear drift compensation in all the axes







**Gwyscan** is a cross-platform library for handling arbitrary scanning paths in SPM. It was tested to work with C and Labview programming environments, and at least for these two environments the documentation is being prepared.

It covers planning, visualisation and data storage related with many different types of scanning paths.

Main data type are XYZ data: x, y,  $z_a$ ,  $z_b$ ,..., (+timestamp).

It allows easy refinement of the scan at desired locations.

There are also special scanning paths suitable for particular purposes, e.g. local variation analysis, these scanning paths have statistical properties that are good for evaluation algorithms.

Complex scanning paths can be also good for estimating drift in SPM from single measurement.

Read more: Meas. Sci. Technol. 28 (2017) 034015 Try it: http://libgwyscan.sf.net